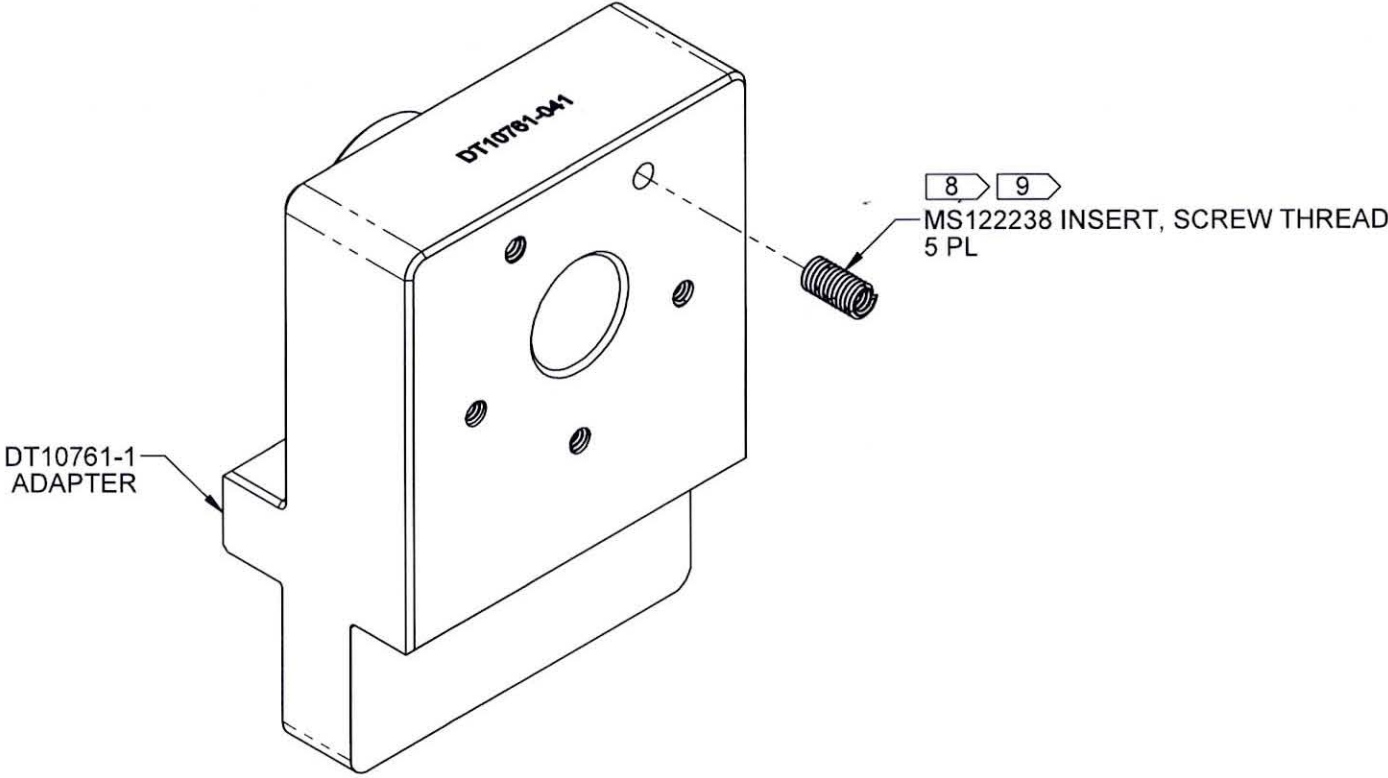
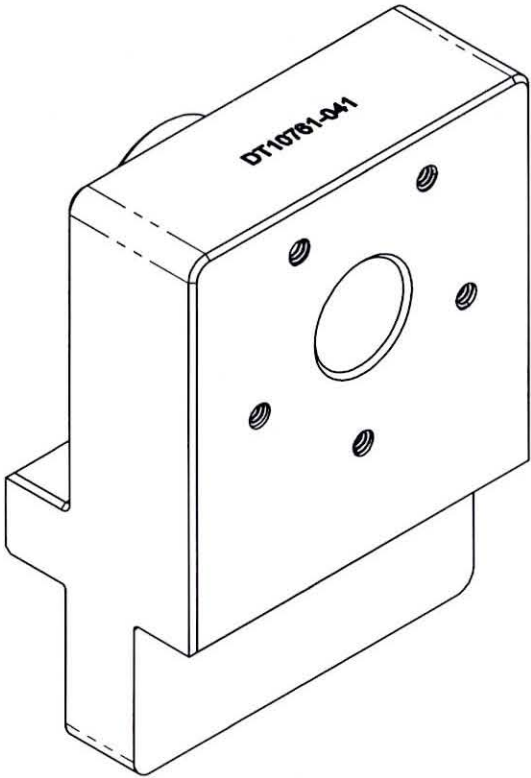


QTY -041	P/N	DESCRIPTION
X	DT10761-041	BAYONET HOUSING ADAPTER
1	DT10761-1	ADAPTER
5	MS122238	INSERT, SCREW THREAD



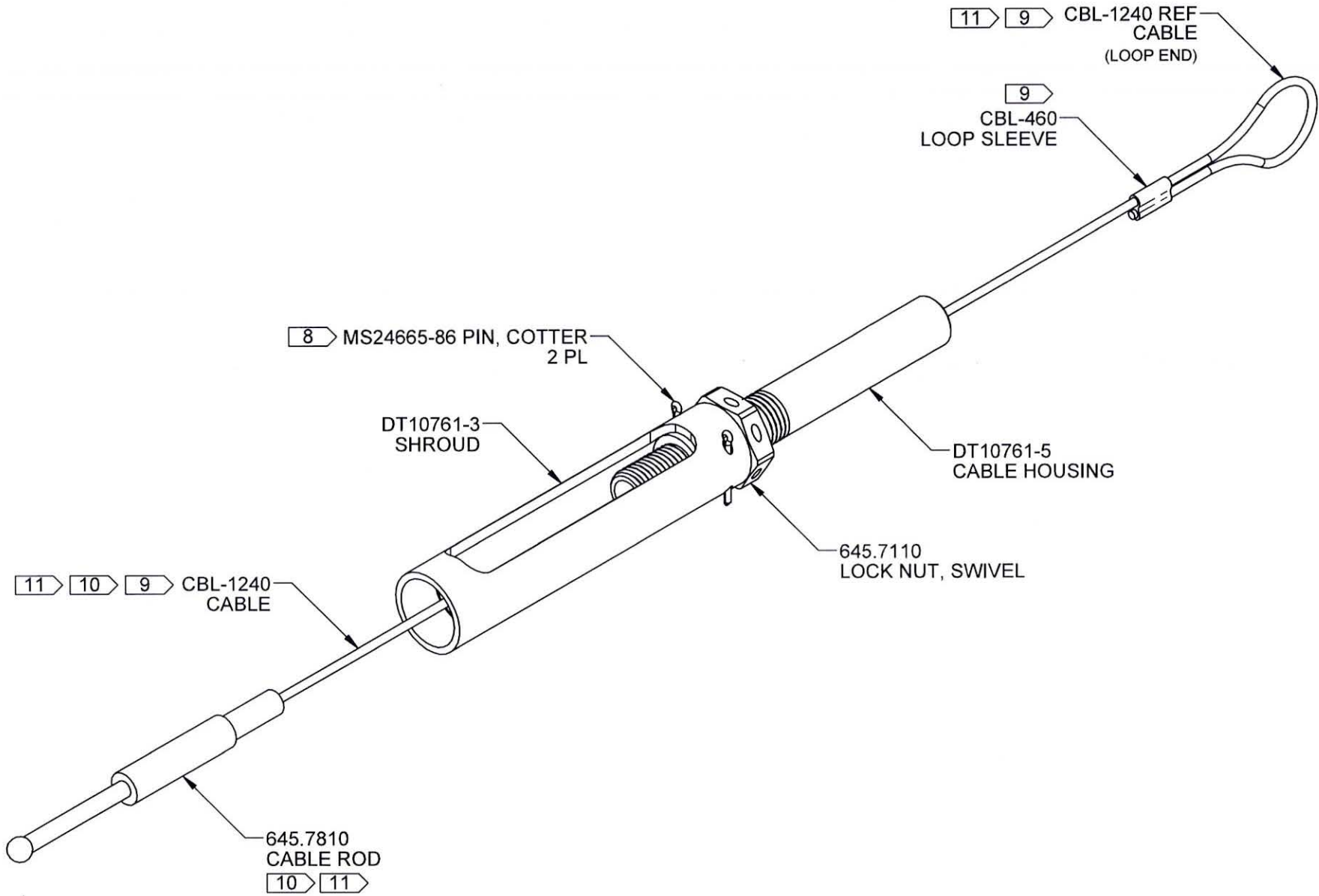
DT10761-041 BAYONET HOUSING ADAPTER

- NOTES:**
- 1) MATERIAL: N/A
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "DT10761-041" AND S/N PER DART QSI 044 SECTION 6.7
 - 7) WEIGHT: N/A
 - 8) APPLY LOCTITE 242 TO MS122238 INSERT, SCREW THREAD PRIOR TO INSTALLATION
 - 9) INSTALL MS122238 INSERT, SCREW THREAD PER MANUFACTURERS INSTRUCTIONS

APPROVED

A	NEW ISSUE; REF ECR: 509	KPT	23.04.12	
REV.	DESCRIPTION		BY	DATE
DESIGN	KPT	DART AEROSPACE HAWKESBURY, ONTARIO, CANADA		
DRAWN	KPT			
CHECKED	RF	DRAWING NO. REV. A DT10761 SHEET 1 OF 5		
MFG. APPR.	DD			
APPROVED	IT	TITLE SCALE PULL TEST TOOLS NTS		
DE APPR.				
DATE	23.05.23	COPYRIGHT © 2023 BY DART AEROSPACE THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE		

QTY -043	P/N	DESCRIPTION
X	DT10761-043	PULL TEST TOOL
1	DT10761-3	SHROUD
1	DT10761-5	CABLE HOUSING
1	645.7110	LOCK NUT, SWIVEL
1	645.7810	CABLE ROD
1	CBL-460	LOOP SLEEVE
13in	CBL-1240	CABLE
2	MS24665-86	PIN, COTTER

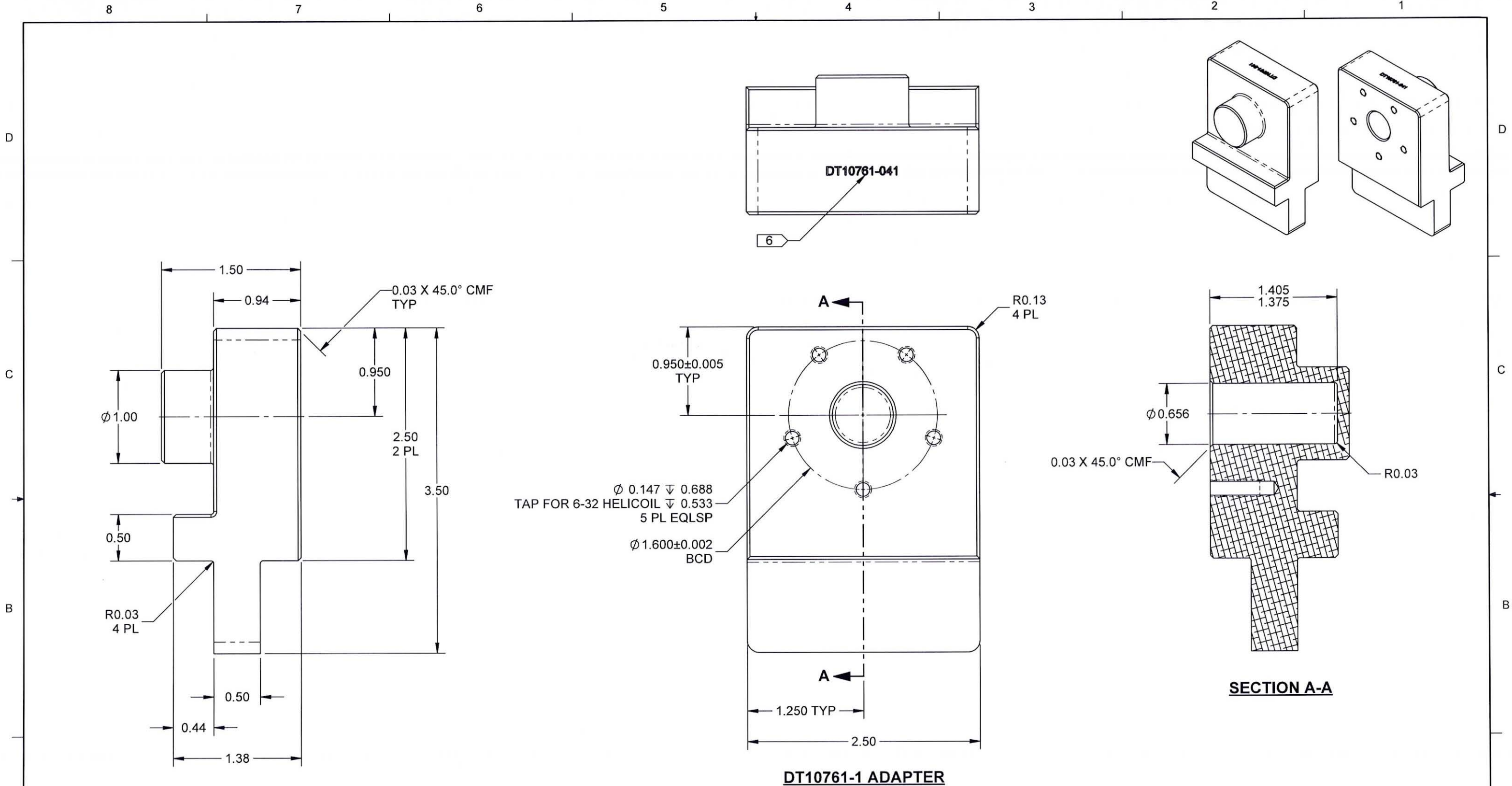


DT10761-043 PULL TEST TOOL

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "DT10761-043" AND S/N PER DART QSI 044 SECTION 6.7
 - 7) WEIGHT: N/A
 - 8) BEND LEGS OF THE MS24665-86 PINS TO SECURE THE 645.7710 LOCK NUT TO THE DT10761-3 SHROUD
 - 9) REMOVE 2.12 - 2.25 OF COATING FROM CBL-1240 CABLE, CREATE LOOP END, AND CRIMP CBL-460 LOOP SLEEVE WITH CBL-705 CRIMPING TOOL.
 - 10) REMOVE 0.56 - 0.58 OF COATING FROM THE CBL-1240 CABLE, APPLY LOCTITE 495 TO EXPOSED CABLE, AND THEN INSTALL INTO THE 645.7810 CABLE ROD BORE, UNTIL IT BOTTOMS OUT.
 - 11) ONCE THE LOCTITE 495 HAS CURED, HOLD THE 645.7810 CABLE ROD IN PLACE, THEN APPLY 25 LBS OF FORCE TO THE LOOP END OF THE CBL-1240 CABLE AND ENSURE THAT IT DOES NOT SEPERATE FROM THE 645.7810 CABLE ROD.

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DRAWN	KPT		
CHECKED	RF	DRAWING NO.	REV. A
MFG. APPR.	DD	DT10761	SHEET 2 OF 5
APPROVED 	IT	TITLE	SCALE
DE APPR.		PULL TEST TOOLS	NTS
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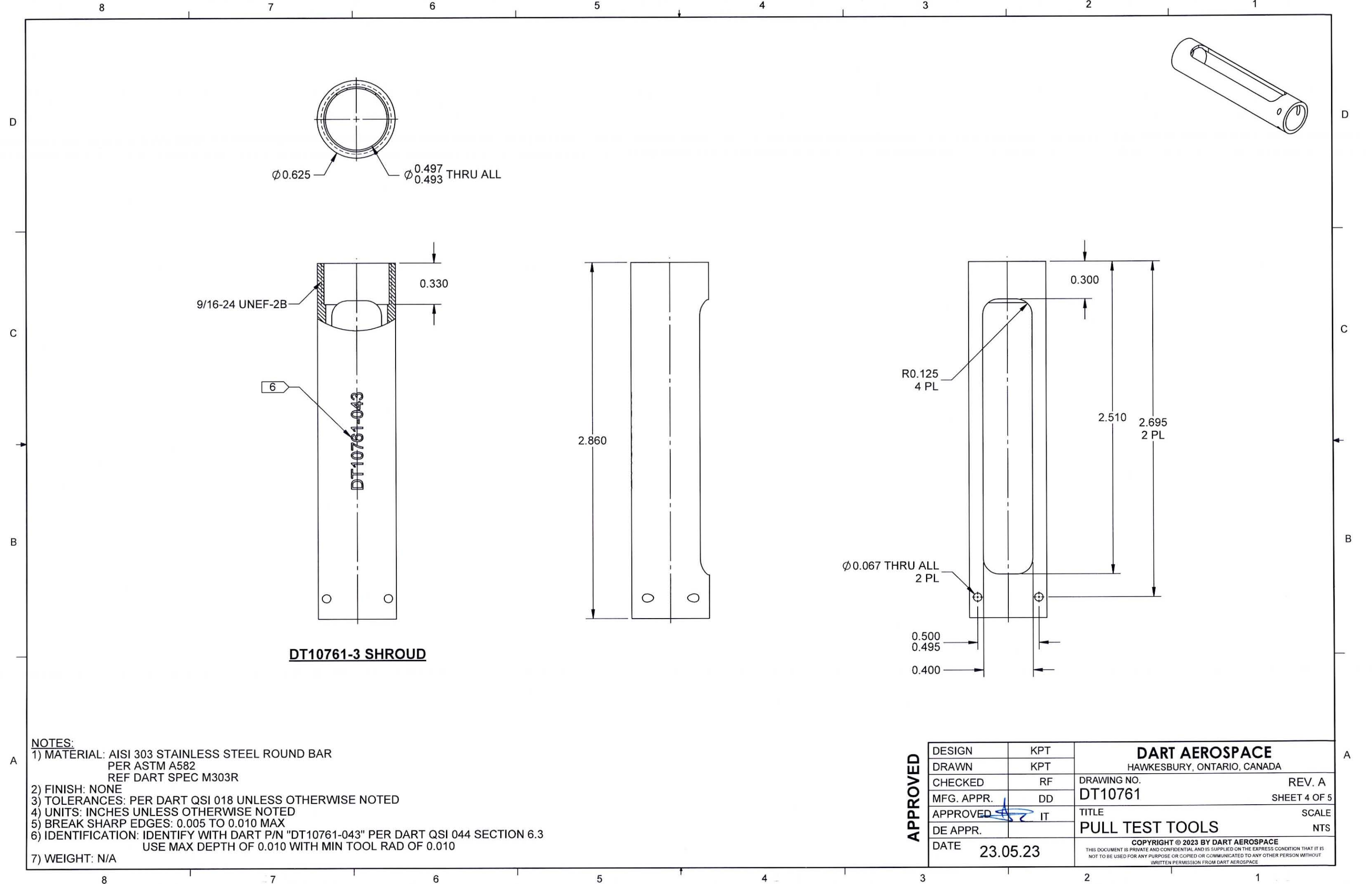


NOTES:

- 1) MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR
PER QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116)
OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4160)
OR ASTM B211 OR ASTM B221
REF DART SPEC M6061T6B
- 2) FINISH: ANODIZE RED PER MIL-A-8625 TYPE II CLASS 2
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "DT10761-041" PER DART QSI 044 SECTION 6.3
USE MAX DEPTH OF 0.010 WITH MIN TOOL RAD OF 0.010
- 7) WEIGHT: N/A

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DESIGN	KPT	DART AEROSPACE HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	RF	DRAWING NO. DT10761	REV. A
MFG. APPR.	DD	SHEET 3 OF 5	
APPROVED	IT	TITLE PULL TEST TOOLS	SCALE NTS
DE APPR.		DATE 23.05.23	
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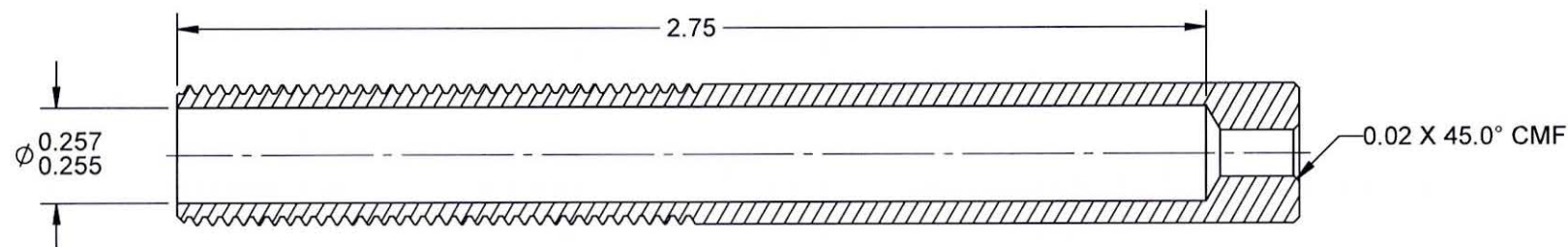
DT10761-3 SHROUD

NOTES:

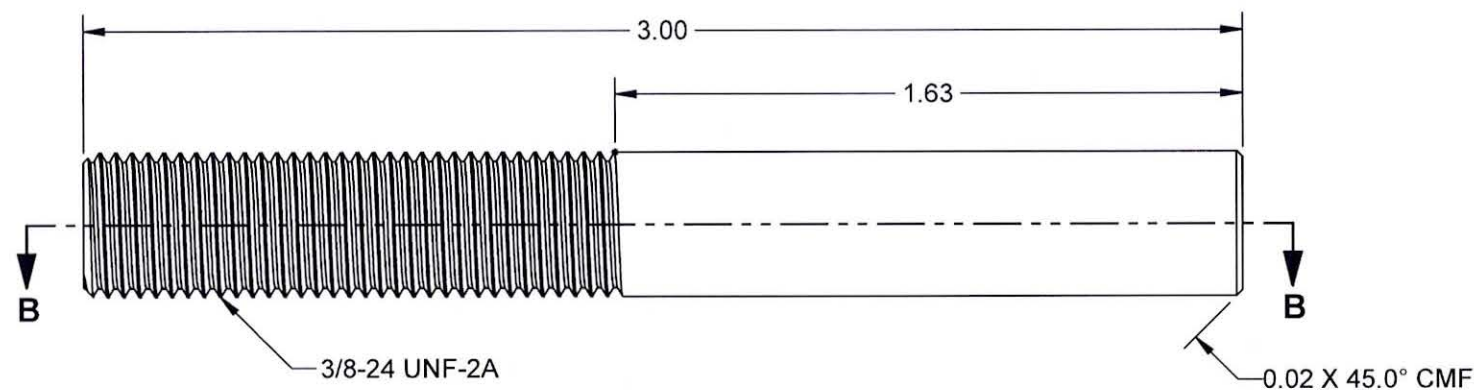
- 1) MATERIAL: AISI 303 STAINLESS STEEL ROUND BAR
PER ASTM A582
REF DART SPEC M303R
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "DT10761-043" PER DART QSI 044 SECTION 6.3
USE MAX DEPTH OF 0.010 WITH MIN TOOL RAD OF 0.010
- 7) WEIGHT: N/A

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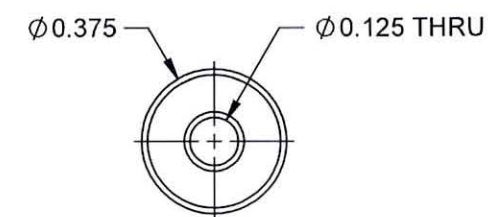
DESIGN	KPT	DART AEROSPACE HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	RF	DRAWING NO.	REV. A
MFG. APPR.	DD	DT10761	SHEET 4 OF 5
APPROVED	IT	TITLE	SCALE
DE APPR.		PULL TEST TOOLS	NTS
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SECTION B-B



DT10761-5 CABLE HOUSING



NOTES:

- 1) MATERIAL: AISI 303 STAINLESS STEEL ROUND BAR
PER ASTM A582
REF DART SPEC M303R
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "DT10761-5" AND S/N PER DART QSI 044 SECTION 6.7
- 7) WEIGHT: N/A

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DESIGN	KPT	DART AEROSPACE HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	RF	DRAWING NO. DT10761	REV. A
MFG. APPR.	DD		SHEET 5 OF
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